2

2

2

4

6

RUBBER/THERMOPLASTIC GRIP TAPE FOR HANDLE

I CLAIM:

1.	Α	arip	tape	for	wrapping	а	handle	comprising
1 .	_	UL ID	cabe	LOL	ALT CODD TITA	u	TIGILGE	

- an elongate tape having a top, a bottom, a left side, and a right side; said tape including:
 - a top portion comprising:
 - a thermoplastic in the form of an elongate strip; and
 - a rubber in the form of an elongate strip; and
 - connecting means connecting said thermoplastic and said rubber.
 - 2. The grip tape of Claim 1 wherein: said connecting means includes:
 - a bottom portion underlying said top portion comprising:

 cloth bonded to said thermoplastic and to said
 rubber.
 - 3. The grip tape of Claim 1 wherein: said connecting means includes: bonding means bonding said thermoplastic and said rubber.
 - 4. The grip tape of Claim 1 wherein: said thermoplastic is urethane.
 - 5. The grip tape of Claim 2 wherein: said cloth is open-pore.
- 6. The grip tape of Claim 2 wherein: said cloth is felt.
- 7. A grip tape for wrapping a handle; said tape having a top, a
 2 bottom, a left side, and a right side; said tape comprising:
 a top portion comprising:

2

2

- a rubber in the form of an elongate strip having a right edge and a left edge; said rubber comprising:
- a central portion having an upper surface;
 - a right edge portion having an upper surface lower
- 8 than said rubber central portion upper surface; and
 - a left edge portion having an upper surface lower
- than said rubber central portion upper surface; and
- a thermoplastic in the form of an elongate strip having a right edge and a left edge; said thermoplastic comprising:
 - a central portion having an upper surface;
- a right edge portion having an upper surface lower than said thermoplastic central portion upper surface; and
 - a left edge portion having an upper surface lower than said thermoplastic central portion upper surface; wherein: said rubber right edge portion and said thermoplastic left edge portion overlap one another to define an overlap and are bonded to one another along the overlap.
 - 8. The grip tape of Claim 7 wherein: said overlap has a free end having an upper surface lower than said rubber central portion upper surface.
 - 9. The grip tape of Claim 7 wherein: said thermoplastic is urethane.
 - 10. The grip tape of Claim 7 further including: a bottom portion underlying said top portion comprising: cloth bonded to said thermoplastic and to said rubber.
 - 11. The grip tape of Claim 10 wherein: said cloth is open-pore.
 - 12. The grip tape of Claim 10 wherein: said cloth is felt.

- 13. A grip tape for wrapping a handle; said tape having a top, abottom, a left side, and a right side; said tape comprising:
 - a top portion comprising:

8

10

12

14 18

20 22 21

2

- a rubber in the form of an elongate strip having a right edge and a left edge; said rubber comprising:
 - a central portion having an upper surface;
 - a right edge portion having an upper surface lower
 - than said rubber central portion upper surface; and
 - a left edge portion having an upper surface lower than said rubber central portion upper surface; and
 - a thermoplastic portion in the form of an elongate strip having a right edge and a left edge; said thermoplastic portion comprising:
 - a thermoplastic comprising:
 - a central portion having an upper surface;
 - a right edge embossed portion having an upper surface lower than said thermoplastic central portion upper surface; said right edge embossed portion being denser than said thermoplastic central portion; and
 - a left edge embossed portion having an upper surface lower than said thermoplastic central portion upper surface; said left edge embossed portion being denser than said thermoplastic central portion; wherein:
- said thermoplastic left edge embossed portion overlaps said rubber right edge portion to define an overlap and is bonded to said rubber right edge portion.
 - 14. The grip tape of Claim 13 wherein:
 - 2 said thermoplastic left edge has an upper surface lower than said rubber central portion upper surface.
 - 15. The grip tape of Claim 13 further including: a bottom portion of cloth bonded to said top portion.
 - 16. The grip tape of Claim 15 wherein:

2

4

- 2 said cloth includes:
 - a skived right portion; and
 - a skived left portion.
 - 17. The grip tape of Claim 15 wherein said cloth is felt.
- 18. The grip tape of Claim 15 wherein said bottom is coated with two-sided tape.
 - 20. A grip tape for wrapping a handle; said tape having a top, a bottom, a left side, and a right side; said tape comprising:
 - a top portion comprising:
 - a rubber in the form of an elongate strip having a right edge and a left edge; said rubber comprising:
 - a central portion having an upper surface;
 - a right edge portion having an upper surface lower than said rubber central portion upper surface; and
 - a left edge portion having an upper surface lower than said rubber central portion upper surface; and
 - a thermoplastic portion in the form of an elongate strip having a right edge and a left edge; said thermoplastic portion comprising:
 - an upper part of thermoplastic; and
 - a lower part of cloth bonded to said thermoplastic; said thermoplastic portion including:
 - a central portion having an upper surface;
- a right edge embossed portion having an upper surface lower than said thermoplastic portion central portion upper surface; said right edge embossed portion being denser than said thermoplastic portion central portion; and
- a left edge embossed portion having an upper surface lower than said thermoplastic portion central portion upper surface; said left edge embossed portion being denser than said thermoplastic portion central portion; wherein:
- said left edge embossed portion overlaps said rubber right edge

- portion to define an overlap and is bonded to said rubber right edge portion.
 - 21. The grip tape of Claim 20 wherein:
- 2 said cloth includes:
 - a skived right portion; and
- 4 a skived left portion.
 - 22. The grip tape of Claim 20 wherein:
- said thermoplastic portion left edge has an upper surface lower than said rubber central portion upper surface.
 - 23. The grip tape of Claim 20 further including:
 a bottom portion including:
 cloth bonded to said top portion.
 - 24. The grip tape of Claim 23 wherein: said cloth of said bottom portion includes: a skived right portion; and a skived left portion.
 - 25. The grip tape of Claim 23 wherein said cloth is felt.
- 26. The grip tape of Claim 23 wherein said bottom is coated with two-sided tape.